AMENDMENTS

In The Claims

Claim 20 (new). The apparatus of claim 1, wherein said structural foam material comprises a cartridge inserted within said metal tubes and able to be cured within said metal tubes.

Claim 21 (new). The apparatus of claim 20, wherein said structural foam material is selected from the group of polyurethane-based foams and epoxy-based foams.

Claim 22 (new). <u>The apparatus of claim 21, wherein said structural foam material comprises an epoxy-based foam.</u>

Claim 23 (new). <u>The apparatus of claim 1, wherein said structural foam material comprises a structural foam capable of being sprayed.</u>